

# imanpack

PACKAGING & ECO SOLUTIONS

## MOONLIGHT PBA/PBB

### Flow-wrapper (HFFS)

Horizontal wrapping machine with extended sealing time and 4-axis electronic control. It is available in different versions, for polyethylene film or heat sealing materials, with reel loaded from top or bottom and in a stainless steel version.



(Version with top reel holder)



(Version with bottom reel holder)

**Speed** Up to 60 pck/min  
**Product Width** From 20 mm to 380 mm  
**Product Length** From 50 mm up  
**Product Height** Up to 200 mm  
**Bag Length** From 50 mm up  
**Film Reel Width** 600 mm (optional 900 mm)



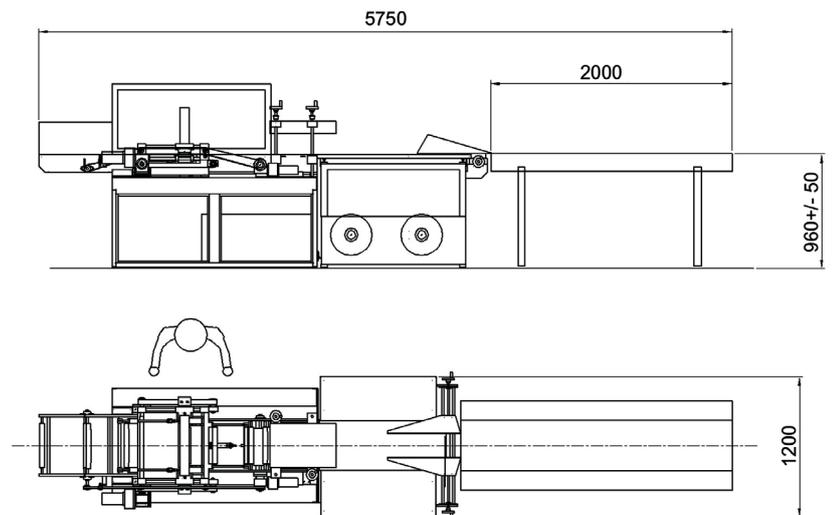


## ACCESSORIES

- Automatic feeding.
- UVC lamps for film sterilization.
- Gas injection.
- Oxygen residual continuous analyzer.
- Mechanical bellows.
- Labelling systems.
- Print-on-film systems.
- Wire cutting and film trimming device.

## TECHNICAL FEATURES

- Main frame and reel holder in stainless steel construction.
- 2500 mm long chain pitch infeed conveyor.
- Universal forming tunnel adjustable by handwheel.
- Cross sealing jaws adjustable in height (sealing jaws width max 400 mm).
- Longitudinal sealing wheels for polyethylene film or heat sealing materials.
- Axis control by brushless motors for:
  - Infeed conveyor
  - Cross sealing jaws stroke
  - Longitudinal sealing wheels
  - Transport belt through the sealing jaws
- Rockwell Allen Bradley® PLC control with touch screen user interface by Imanpack.
- Machine built according to CE standard.



(Version with bottom reel holder)

layout

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